



JDP-14M
JDP-14T

Drill Press

JRM214M

~230V 50Hz

JRM214T

3~400V 50Hz

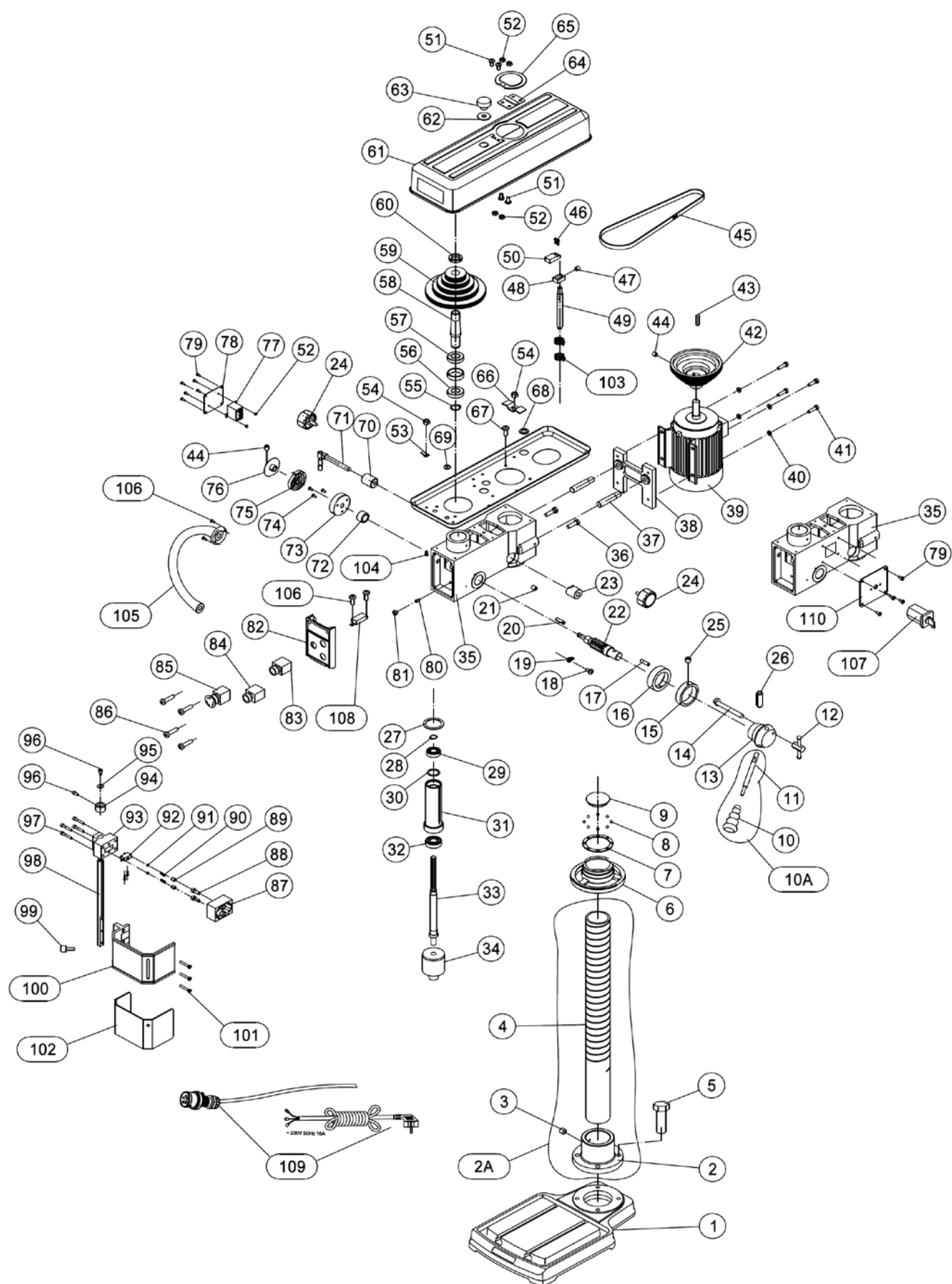
PARTS LIST



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Made in PRC / Сделано в КНР

P-JRM214M JRM214T 2025-09

Parts Breakdown for JDP-14M & JDP-14T Drill Press



Parts List for JDP-14M & JDP-14T Drill Press

Index No.	Part No.	Description	Size	Qty
1	JDP14-001	Base		1
2A	JDP14-002A	Column Base Assembly (#2,#3,#4)		1
2	JDP14-002	Column Base		1
3	GB879.1	Pin	8x25	1
4	JDP14-003	Column		1
5	GB5783	Hex Cap Screw	M12X40	4
6	JDP14-006	Handle		1
7	JDP14-007	Ball Retainers		1
8	JDP14-008	Steel Ball		8
9	JDP14-009	Cover		1
10A	JDP14-010A	Handle Assembly (#10,#11)		3
10	JDP14-010	Grip		3
11	JDP14-011	Handle		3
12	JDP14-012	Lock Handle Assembly		1
13	JDP14-013	Hub		1
14	JDP14-014	Bolt		1
15	JDP14-015	Ring		1
16	JDP14-016	Scale Ring		1
17	GB879.1	Pin	4x16	1
18	GB818	Cross Pan Head Screw	M4x8	1
19	JDP14-019	Indicator		1
20	GB879.1	Pin	4x16	1
21	GB80	Socket Set Screw	M6x10	1
22	JDP14-022	Pinion Shaft		1
23	JDP14-023	Lock Block		1
24	JDP14-024	Locking Button		2
25	GB77	Socket Set Screw	M5x6	1
26	GB879.1	Pin	8x25	1
27	JDP14-027	Washer		1
28	GB894.1	C-Clip	17mm	1
29	GB276	Bearing	6203-2RS	1
30	JDP14-030	Flat Washer		1
31	JDP14-031	Quill		1
32	GB276	Bearing	6204-2RS	1
33	JDP14-033	Spindle		1
34	JDP14-034	Keyless Chuck		1
35	JDP14-035M	Headstock for 230V		1
	JDP14-035T	Headstock for 400V		1
36	GB5781	Hex Cap Screw	M10x35	2
37	JDP14-037	Motor Rod		2
38	JDP14-038	Motor Base		1
39	JDP15-067M	Motor ~230V 50Hz P2=400W		1
	JDP15-067T	Motor 3~400V 50Hz P2=370W		1
40	GB97	Flat Washer	8mm	4
41	GB5783	Hex Cap Screw	M8x30	4
42	JDP14-042	Motor Pulley		1
43	JDP14-043	Flat Key		1
44	GB80	Socket Set Screw	M6x6	1
45	JDP14-045	V-Belt -PJ420		1
46	GB818	Cross Pan Head Screw	M4x16	2
47	GB80	Socket Set Screw	M6x6	1
48	JDP14-047	Proximity Switch Seat		1
49	JDP14-049	Shaft		1
50	JDP14-050	Proximity Switch		1
51	GB973	Cross Pan Head Screw	M4x10	4
52	GB6170	Hex Nut	M4	6

Parts List for JDP-14M & JDP-14T Drill Press

Index No.	Part No.	Description	Size	Qty
53	JDP14-053	Plate		4
54	GB6170	Hex Nut	M5	4
55	JDP14-055	C-Clip	25mm	1
56	GB276	Bearing	6005-2RZ	2
57	JDP14-057	Spacer		1
58	JDP14-058	Driving Sleeve		1
59	JDP14-059	Spindle Pulley		1
60	GB810	Hex Nut	M24X1.5	2
61	JDP14-061	Pulley cover		1
62	GB848	Flat Washer	12mm	1
63	JDP14-063	Handle		1
64	JDP14-064	Hinge		1
65	JDP14-065	Plate A		1
66	JDP14-066	Plate B		2
67	GB9074.1	Screw assembly	M5x12	6
68	JDP14-068	Rubber Sleeve		2
69	JDP14-069	Strain Relief		2
70	JDP14-070	Lock Block		1
71	JDP14-071	Lock Handle		1
72	JDP14-072	Spacer		1
73	JDP14-073	Collar		1
74	GB973	Cross Pan Head Screw	M5x10	4
75	JDP14-075	Spring		1
76	JDP14-076	Spring Cover		1
77	JDP14-077	Relay		1
78	JDP14-078	Cover		1
79	GB818B	Cross recess pan head screw	M4x10	6
80	JDP14-080	Socket Set screw	M8x12	1
81	GB6170	Hex Nut	M8	1
82	JDP14-082	Panel		1
83	JDP14-083	Start Switch		1
84	JDP14-084	Stop Switch		1
85	JDP14-085M	Emergency Stop Switch	LA115-A5-01ZS	1
	JDP14-085T	Emergency Stop Switch (400V)	LA115-A5-03ZS	1
86	GB818	Cross recess pan head screw	M5X20	4
87	S1609005	Block		1
88	GB70.1	Hex Socket Cap Screw	M8x20	2
89	GB77B	Socket Set screw	M10x8	2
90	JDP14-090	Spring $\Phi 1X\Phi 6X15.75$		1
91	JDP14-091	Steel Ball	S $\Phi 8$	2
92	JDP14-092	Micro Switch		1
93	JDP14-093	Chuck Guard Micro Switch Assembly		1
94	JDP14-094	Spacer		1
95	GB96.1	Flat Washer	6mm	1
96	GB70	Hex Socket Cap Screw	M6x12	2
97	GB70	Hex Socket Cap Screw	M6x35	4
98	JDP14-098	Chuck Guard Rod		1
99	JDP14-099	Shifter Bolt		2
100	JDP14-100	Chuck Guard		1
101	GB819	pan head screw	M6x40	3
102	JDP14-102	Chuck Guard		1
103	JDP14-103	Hoop		2
104	M5X16GB818	Cross recess pan head screw	M5x16	4
105	JDP14-105	LED		1
106	GB818	Cross recess pan head screw	M3x10	4
107	JDP14-107	Select switch(JDP-14T,-400V only)		1

Parts List for JDP-14M & JDP-14T Drill Press

Index No.	Part No.	Description	Size	Qty
108	JDP14-108	Transformer (AC85-265V-DC3.5V 600mA)		1
109	JDP14-109T	Five-Pin Plug P551 & Power Cord 5G0.75mm ²		1
	JDP14-109M	Power Cord 230V		1
110	JDP14-110	Select switch Plate (JDP-14T,-400V only)		1
	JDP14M-ID	JETRUS ID Label (Not shown)		1
	JDP14T-ID	JETRUS ID Label (Not shown)		1
	JDP15LM -ML	JETRUS Motor Label (Not shown)		1
	JDP15LT-ML	JETRUS Motor Label (Not shown)		1
	JETRUS-LOGO	JETRUS –M120 (Not shown)	120x42mm	1
	JDP14 -WR	Warning Label (Not shown)		1

Wiring Diagram for JDP-14M & JDP-14T Drill Press

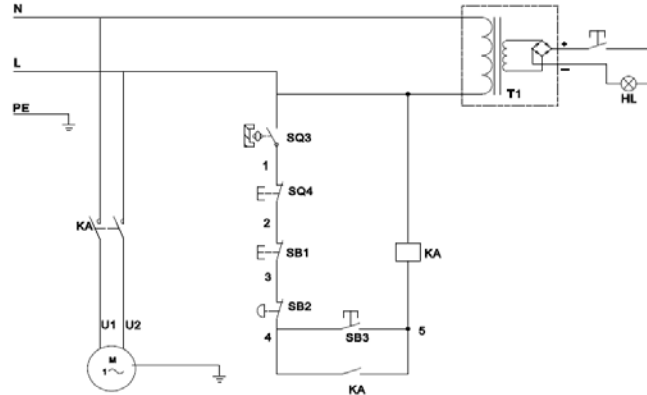
	colour of strands	Litzenfarben	couleur des cordons
BK	black	schwarz	noir
WH	white	weiß	blanc
BU	blue	blau	bleu
YE	yellow	gelb	jaune
RD	red	rot	rouge
BN	brown	braun	brun
GY	grey	grau	gris
GYNE	green-yellow	grün-gelb	vert-jaune
OG	orange	orange	orange
VT	violet	violett	violet

	meaning of symbol	Bedeutung der Zeichen	interprétation
M	motor	Motor	moteur
S	switch	Schalter	interrupteur
C	condenser	Kondensator	condensateur
E	electronic unit	Elektronik Einheit	unité électronique
F	fuse	Sicherung	fusible
RS	reversing switch	Drehrichtungsschalter	commu. droite/gauche
CS	centrifugal switch	Fliehkraftschalter	déclencheur centrifuge
OL	overload cut-off	Überlastschuttschalter	déclencheur surcharge
L	machine lamp	Maschinenleuchte	lampe
LS	limit switch	Positionsendschalter	micro

JDP-14M Drill Press..... ~ 230V, 50Hz

Electrical Schematic Parts List

Index No.	Part No.	Description	Size	Qty
	SB1	Stop Switch	LA115-A5-01BN	1
	SB2	Emergency Stop Switch	LA115-A5-01ZS	1
	SB3	Start Switch	LA115-A5-10BN	1
	SQ3	Micro Switch	LJC1-3/24	1
	SQ4	Micro Switch	KW-7	1
	HL	Light		1
	M	Motor		1



JDP-14T Drill Press..... 3~ 400V, 50Hz

Electrical Schematic Parts List

Index No.	Part No.	Description	Size	Qty
	SB1	Stop Switch		1
	SB2 (YV)	Emergency Stop Switch	LA115-A5-03ZS	1
	SB3 (YV)	Start Button		1
	HL	Light		1
	SQ3	Micro Switch	KW-7	1
	SQ4	Micro Switch	KW-7	1
	SA	Select Switch	LW26-10	1
	M	Motor		1

