



JWDS-2244OSC-M Oscillating DRUM SANDER

**JWDS-2244OSC-M....723544OSCKM
1~230V, 50Hz**

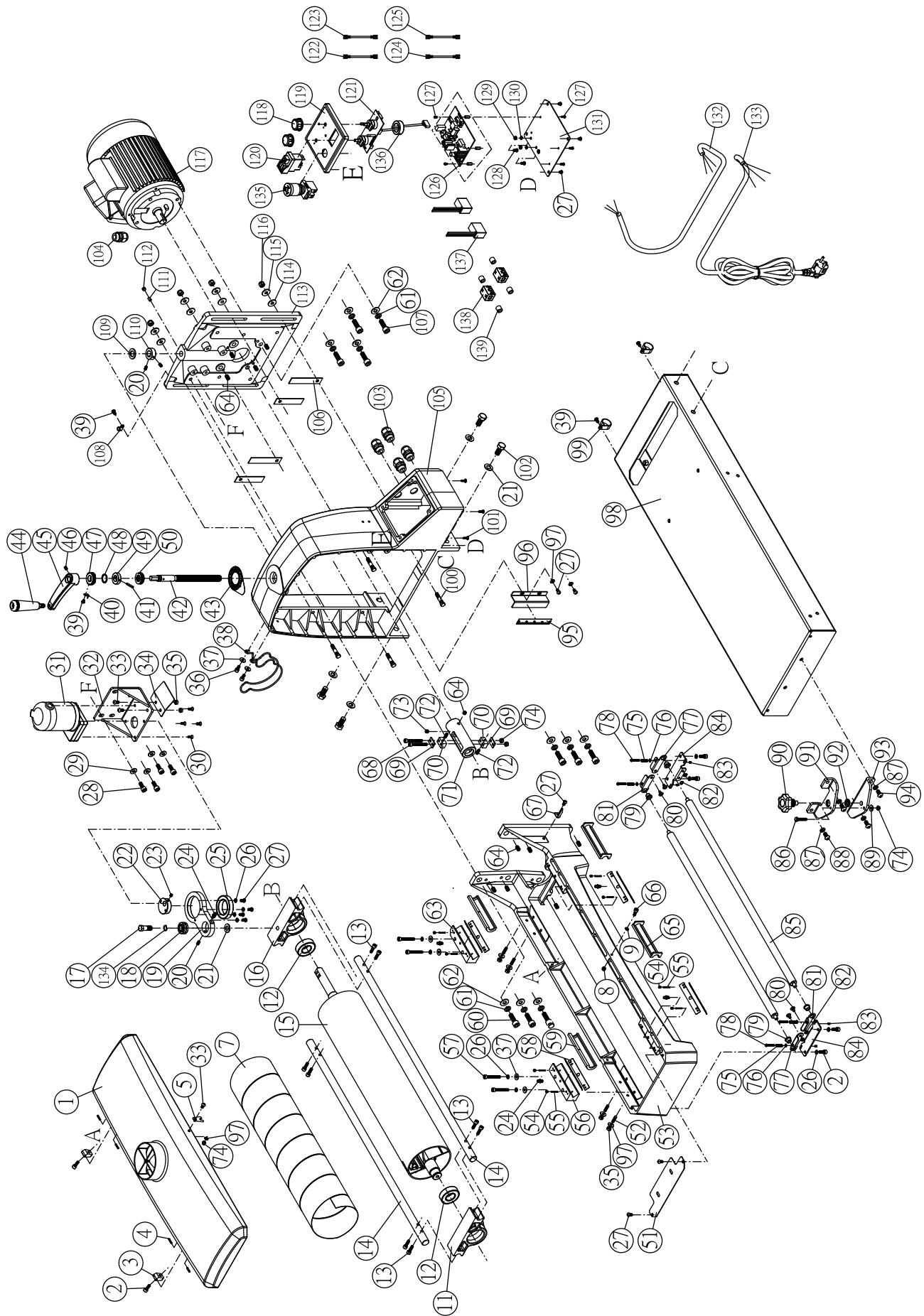
PARTS LIST

TOOL FRANCE SARL
9 Rue des Pyrénées, 91090 LISSES, France
www.jettools.com

P-723544OSCKM 2019-5



JWDS-2244OSC-M Head Assembly – Exploded View



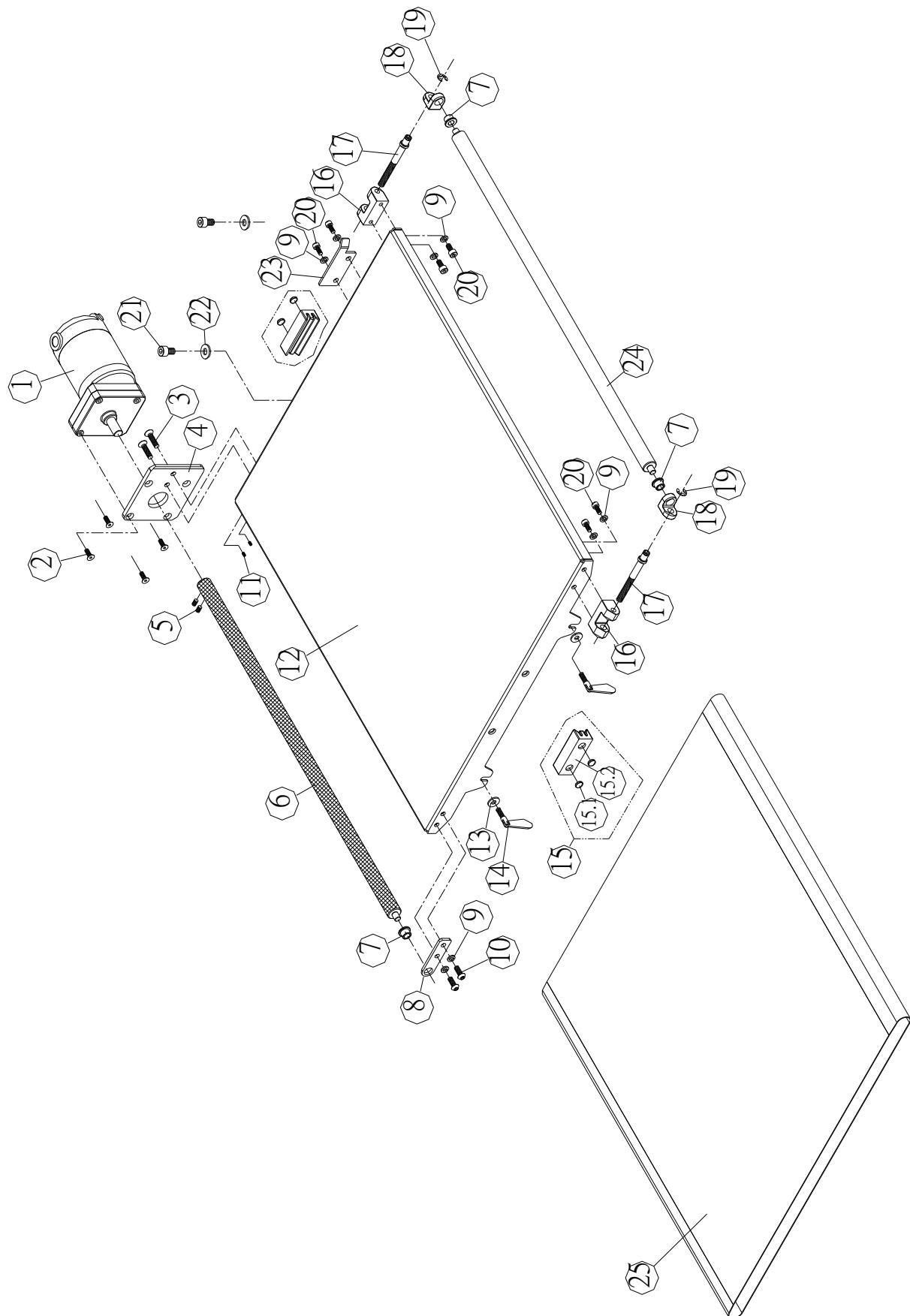
JWDS-2244OSC-M Head Assembly – Parts List

Index No	Part No	Description	Size	Qty
1.....	JWDS2244OSC-101.....	Dust Hood.....		1
2.....	JWDS2244-102	Socket Head Cap Screw	M6-1.0P x 16L	6
3.....	JWDS1632-103	Drum Carriage Hinge		2
4.....	40317-15	Spring Pin.....	3 x 14L	4
5.....	JWDS1632-105E	Locking Plate.....		1
7.....	JWDS2244-107	Abrasive	#80 Grit	1
8.....	TS-1541011.....	Nylon Lock Hex Nut	M5-0.8P	1
9.....	TS-1550031.....	Flat Washer.....	5.1 x 12 x 1T	1
11.....	JWDS2244OSC-111.....	Outboard Bearing Housing (Re:15A)		1
12.....	PM2244-115	Ball Bearing (Re:15A)	6205VV.....	2
13.....	TS-1503061.....	Socket Head Cap Screw (Re:15A)	M6-1.0P x 25L	8
14.....	PM2244-115-114.....	Guide Bar (Re:15A)		2
15.....	JWDS2244OSC-115.....	Drum (Re:15A)		1
15A	JWDS2244OSC-115A	Drum Assembly (includes #11-16)		1
16.....	JWDS2244OSC-116.....	Inboard Bearing Housing (Re:15A)		1
17.....	JWDS2244OSC-117.....	Shoulder Screw		1
18.....	JWDS2244OSC-118.....	Spherical Bearing	PB12(SB)	1
19.....	JWDS2244OSC-119.....	Linking Plate		1
20.....	TS-1523031.....	Socket Head Set Screw	M6-1.0P x 10L	3
21.....	TS-2360121.....	Flat Washer.....	12 x 23 x 2T	5
22.....	JWDS2244OSC-122.....	Cam		1
23.....	F010454L.....	Soc Set Screw CPP w/thrdlckr.....	M6-1.0P x 15L	1
24.....	JWDS2244OSC-124.....	Grease Fitting	M6.....	5
25.....	BB-6908ZZ	Ball Bearing	6908ZZ	1
26.....	TS-2361061.....	Lock Washer	M6	8
27.....	TS-1534032.....	Phillips Pan Hd Machine Screw	M6-1.0P x 10L	16
28.....	TS-1504041.....	Socket Head Cap Screw	M8-1.25P x 20L	4
29.....	TS-1550061.....	Flat Washer.....	8 x 18 x 2T	4
30.....	JWDS2244OSC-130.....	Socket Head Flat Screw	M5*0.8P*12L	4
31.....	JWDS2244OSC-131E.....	Oscillating Motor		1
.....	JWDS1632-201-1	Carbon Brush (not shown)		2
32.....	JWDS2244OSC-132.....	Oscillating Motor Plate		1
33.....	TS-1534042.....	Phillips Pan Hd Machine Screw	M6-1.0P x 12L	3
34.....	JWDS2244OSC-134.....	Safety Guard		1
35.....	TS-2311061.....	Hex Nut	M6-1.0P	6
36.....	TS-1503031.....	Socket Head Cap Screw	M6-1.0P x 12L	2
37.....	JWDS2244-153	Flat Washer.....	6.4 x 16 x 1.6T	6
38.....	JWDS2244-154	Hose Hanger		1
39.....	JWDS1632-139	Phillips Round Head Screw	M5-0.8P x 8L	4
40.....	JWDS1632-138	Pointer		1
41.....	JWDS1632-146	Spring Pin	4 x 30L	1
42.....	JWDS2244-158	Height Adjusting Screw		1
43.....	JWDS2244-159E	Incremental Depth Scale		1
44.....	JWDS2244-160	Handle Assembly		1
45.....	JWDS2244-162	Crank		1
46.....	TS-1523031.....	Socket Head Set Screw	M6-1.0P x 10L	1
47.....	JWDS1632-143	Dial		1
48.....	JWDS1632-144	O-Ring	P11	1
49.....	JWDS1632-145	Collar		1
50.....	BB-51103	Thrust Bearing	17 x 30 x 9T	1
51.....	JWDS2244OSC-151.....	Safety Guard		1
52.....	TS-1523061.....	Socket Head Set Screw	M6-1.0P x 20L	4
53.....	JWDS2244OSC-153.....	Drum Carriage		1
54.....	6286492.....	Socket Head Set Screw	M6-1.0P x 5L	8
55.....	JWDS2244OSC-155.....	Spring Pin	2.5 x 20L	8
56.....	JWDS2244OSC-156.....	outboard Guide Block		1

Index No	Part No	Description	Size	Qty
57.....	TS-1503101.....	Socket Head Cap Screw	M6-1.0P x 45L	4
58.....	JWDS2244OSC-158.....	Gib	8
59.....	JWDS2244OSC-159.....	Seal Cover for Removable Guide Block	2
60.....	TS-1505061.....	Socket Head Cap Screw	M10-1.5P x 40L	6
61.....	TS-2361101.....	Lock Washer	M10.....	10
62.....	TS-1550071.....	Flat Washer.....	10 x 25 x 3T	10
63.....	JWDS2244OSC-163.....	Inboard Guide Block	1
64.....	F010408L.....	Soc Set Screw CPP w/thrdlckr.....	M8-1.25P x 10L	10
65.....	JWDS2244OSC-165.....	Seal Cover for Integrated Guide Block.....	2
66.....	TS-1502071.....	Socket Head Cap Screw	M5-0.8P x 30L	1
67.....	JWDS1632-166.....	Pointer	1
68.....	JWDS2244OSC-168.....	Socket Head Cap Screw, Partial Thrd.....	M6-1.0P x 55L	2
69.....	JWDS2244OSC-169.....	Drive Glider Plate.....	2
70.....	JWDS2244OSC-170.....	Drive Glider.....	2
71.....	JWDS2244OSC-171.....	Coupling.....	1
72.....	JWDS2244OSC-172.....	Ball Plunger.....	2
73.....	F010455L.....	Soc Set Screw CPP w/thrdlckr.....	M8-1.25P x 6L	1
74.....	F001753.....	Nyloc Nut BO	M6-1.0P	4
75.....	PM2244-125.....	Compression Spring	4
76.....	TS-1550021.....	Flat Washer.....	4.2 x 8 x 0.8T	4
77.....	PM2244-131.....	Right Tension Roller Suspension Bracket	2
78.....	JWDS1632-126.....	Phillips Round Head Screw	M4-0.7P x 25L	4
79.....	PM2244-130.....	Oilite Bushing.....	4
80.....	PM2244-132.....	Shoulder Screw	4
81.....	PM2244-129.....	Left Tension Roller Suspension Bracket.....	2
82.....	63049.....	Wave Washer	WW-6	4
83.....	F010386L.....	Soc Set Screw CPP w/thrdlckr.....	M4-0.7P x 8L	4
84.....	PM2244-128.....	Tension Roller Bracket	2
85.....	JWDS2244OSC-185.....	Tension Roller	2
86.....	TS-1482061.....	Hex Cap Screw	M6-1.0P x 30L	1
87.....	TS-2361081.....	Lock Washer	M8.....	4
88.....	TS-2248162.....	Socket Head Button Screw	M8-1.25P x 16L	2
89.....	TS-1550041.....	Flat Washer.....	6.5 x 19 x 2T	1
90.....	JWDS1632-172.....	Knob	1
91.....	JWDS1632-173.....	Parallel Adjust Moving Bracket	1
92.....	JWDS1632-174.....	Oilite Washer	1
93.....	JWDS1632-175.....	Parallel Adjust Fixed Bracket	1
94.....	TS-2248202.....	Socket Head Button Screw	M8-1.25P x 20L	2
95.....	JWDS2244-168E.....	Depth Scale	1
96.....	JWDS2244OSC-196.....	Depth Scale Plate	1
97.....	TS-1550041.....	Flat Washer.....	6 x 12 x 1T	7
98.....	JWDS2244OSC-198.....	Base	1
99.....	JWDS1632-188E.....	Cable Management	ACC-5-B	2
100.....	JWDS2244-167.....	Stud	4
101.....	JWDS2244-172.....	Self Tapping Screw.....	M4 x 20L	4
102.....	TS-1492021.....	Hex Cap Screw	M12-1.75P x 30L	4
103.....	JWDS2244-177E.....	Strain Relief	M20SAL-2	2
104.....	JWDS1632-153E.....	Strain Relief	PG 13.5	3
105.....	JWDS2244OSC-1105.....	Motor Shroud	1
106.....	JWDS2244-176.....	Oilite Plate	4
107.....	F005430.....	Socket Head Cap Screw	M10-1.5P x 35L	4
108.....	JWDS2244OSC-1108.....	Cable Tie	ACC-2.5 (7.8mm).....	1
109.....	JWDS1632-148.....	Nylon Washer	1
110.....	JWDS1632-149.....	Collar	1
111.....	PM2244-184.....	PU Block	1
112.....	5302731.....	Socket Head Set Screw	M8-1.25P x 6L	1
113.....	JWDS2244OSC-1113.....	Motor Plate	1
114.....	JWDS1632-157.....	Oilite Washer	4
115.....	TS-1550061.....	Flat Washer.....	8.2 x 23 x 2T	4

Index No	Part No	Description	Size	Qty
116.....	TS-1541031.....	Nylon Lock Hex Nut	M8-1.25P	4
117.....	JWDS1836-154E	Motor.....	"1.75HP, 230V, 50Hz"	1
.....	JWDS1632-154SC	Starting Capacitor (not shown).....	300MFD 125VAC.....	1
.....	JWDS1632-154SCC	Starting Capacitor Cover (not shown)	1
.....	JWDS1836-154RC	Running Capacitor (not shown)	50 F 250VAC.....	1
.....	JWDS1632-154FC	Fan Cover (not shown)	1
.....	JWDS1632-154CF	Cooling Fan (not shown).....	1
118.....	PM2244-196	Knob	2
119.....	JWDS2244OSC-1119E	Control Panel (includes label).....	1
120.....	JWDS2244-193E	Switch	1
121.....	JWDS2244OSC-1121E	Potentiometer w/cords & ferrite core	1
122.....	JWDS2244-197E	Internal Connection Cable (Brown).....	ST 12AWG x 1C x 15cm	1
123.....	JWDS2244-198E	Internal Connection Cable (Blue).....	ST 12AWG x 1C x 15cm	1
124.....	JWDS2244OSC-1124E	Internal Connection Cable (Brown).....	ST 16AWG x 1C x 15cm	2
125.....	JWDS2244OSC-1125E	Internal Connection Cable (Blue).....	ST 16AWG x 1C x 15cm	2
126.....	JWDS2244OSC-1126E	Circuit Board	1
127.....	TS-1531012.....	Phillips Pan Hd Machine Screw	M3-0.5P x 5L	8
128.....	TS-1533042.....	Phillips Pan Hd Machine Screw	M5-0.8P x 12L	2
129.....	TS-1540031.....	Hex Nut	M5-0.8P	2
130.....	F002097	Lock Washer, Ext. Tooth	M5	2
131.....	JWDS2244-1102	Circuit Board Holder	1
132.....	JWDS2244-1103E	Motor Cable.....	1
133.....	JWDS1632-190E	Power Cable.....	1
134.....	JWDS2244OSC-1134	Wave Washer	WW-12.....	1
135.....	JWDS2244-1107E	Emergency Stop.....	1
136.....	JWDS2244-1108E	Ferrite Core for Potentiometer	1
137.....	JWDS1632-196E	EMC Filter	2
138.....	JWDS2244-1109E	Ferrite Core for Belt Motor.....	2
139.....	JWDS2244OSC-139E	Foam Pad	4
.....	JWDS2244-1105E	Motor Label (not shown)	1
.....	LM000360E.....	Oscillating Motor Label (not shown)	1
.....	LM000358E.....	ID Label, JWDS-2244OSC (not shown)	1
.....	JET-113	JET Logo (not shown)	113x47mm	1
.....	LM000359E.....	Control Panel Label (not shown)	1
.....	JWDS1632-197	Left Parallel Adjust Label (not shown)	1
.....	JWDS1632-198	Right Parallel Adjust Label (not shown).....	1
.....	LM000238E.....	Warning Label (not shown)	1

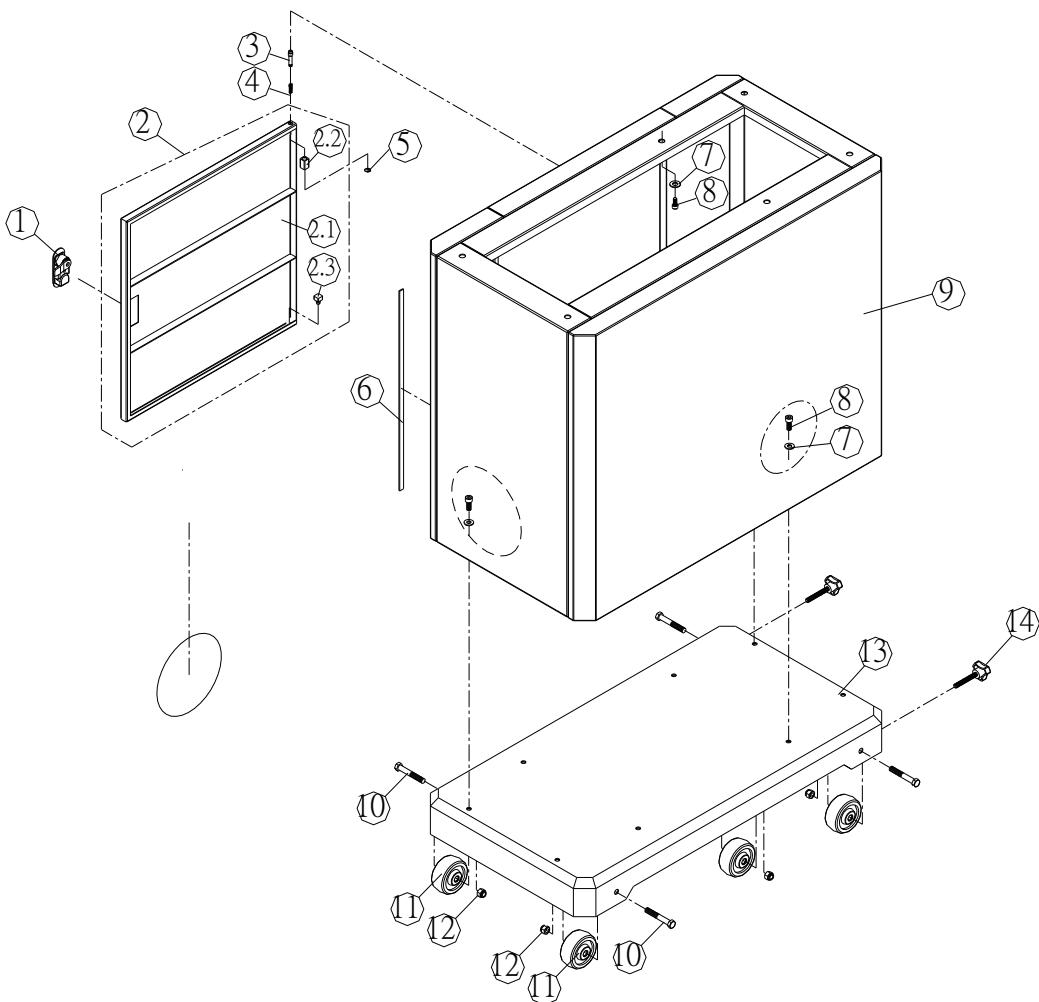
JWDS-2244OSC -M Conveyor Table Assembly – Exploded View



JWDS-2244OSC-M Conveyor Table Assembly – Parts List

Index No	Part No	Description	Size	Qty
1.....	JWDS2244-201E	Belt Motor	1/30HP 230V.....	1
2.....	F010839.....	Socket Head Flat Screw	#10 x 32UNC x 1/2IN L ...	4
3.....	F010985.....	Socket Head Flat Screw	M6-1.0P x 35L.....	2
4.....	JWDS1632-204	Belt Motor Plate		1
5.....	TS-1522011.....	Socket Head Set Screw	M5-0.8P x 5L.....	2
6.....	JWDS2550-206	Drive Roller		1
7.....	PM2244-130	Oilite Bushing		3
8.....	JWDS1632-208	Drive Roller Bracket		1
9.....	TS-2361061.....	Lock Washer	M6	8
10.....	TS-2246162.....	Socket Head Button Screw	M6-1.0P x 16L	2
11.....	TS-1521021.....	Socket Head Set Screw	M4-0.7P x 5L	2
12.....	JWDS2550-212	Conveyor Table		1
13.....	TS-1550041.....	Flat Washer	6.5 x 19 x 2T.....	2
14.....	JWDS2550-214	Wing Screw		2
15.....	PM2244-213	Tracker Kit (set of 2)		1
16.....	JWDS1632-217	Adjusting Rod Bracket		2
17.....	JWDS1632-218	Adjusting Rod		2
18.....	JWDS1632-219	Driven Roller Bracket		2
19.....	JWDS1632-220	E-Retaining Ring	ETW-7	2
20.....	TS-1503031.....	Socket Head Cap Screw	M6-1.0P x 12L	6
21.....	TS-1504021.....	Socket Head Cap Screw	M8-1.25P x 12L	2
22.....	TS-1550061.....	Flat Washer	8.5 x 19 x 2T.....	2
23.....	JWDS1632-224	Guide Plate		1
24.....	JWDS2550-224	Driven Roller		1
25.....	JWDS2550-225	Conveyor Belt		1
26.....	JWDS1632-227E	Conveyor Motor Label (not shown)		1
27.....	LM000236E.....	Caution Label – Table Lock (not shown)		1

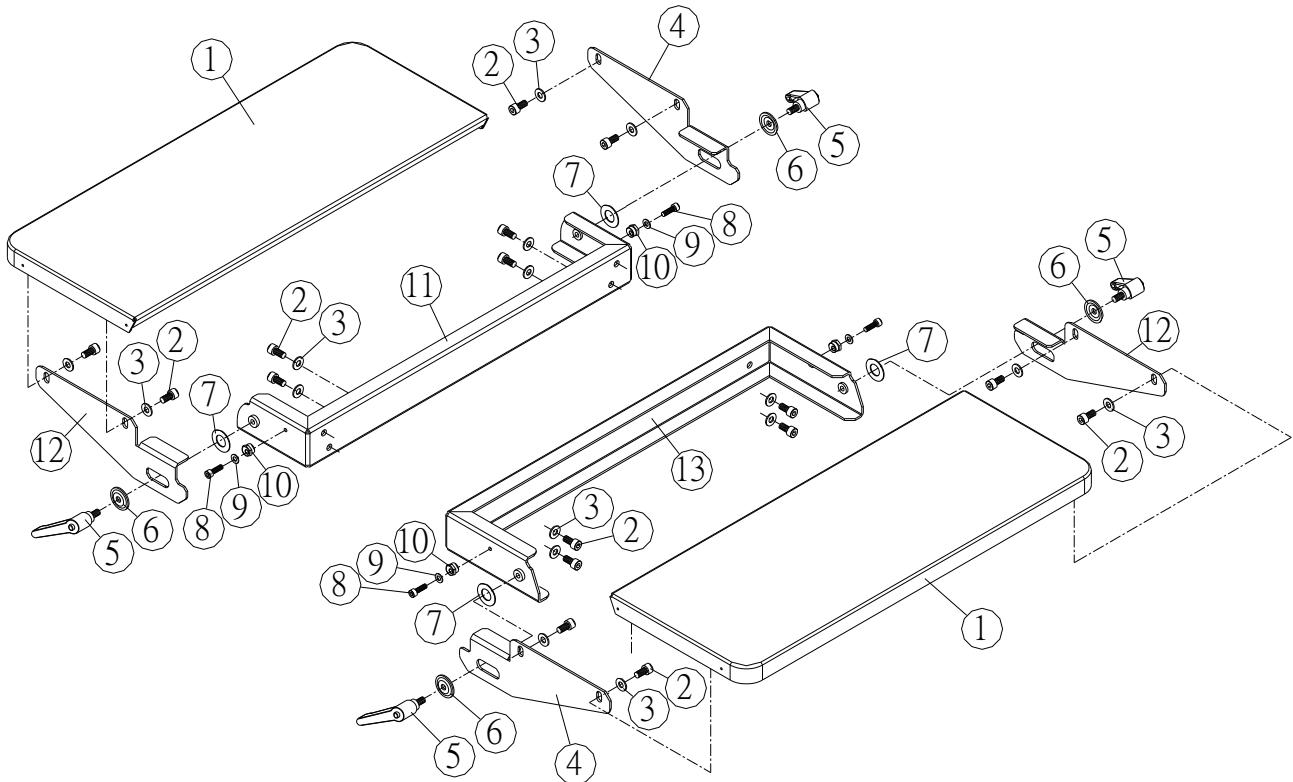
JWDS-2244OSC-M Closed Stand Assembly – Exploded View



JWDS-2244OSC-M Closed Stand Assembly – Parts List

Index No	Part No	Description	Size	Qty
.....	723544CS.....	Closed Stand Assembly (#1 thru 14)
1.....	JOSS-S-245	Door Latch	1
2.....	JWDS2550-702	Cabinet Door	1
3.....	JOSS-S-242	Door Pivot	1
4.....	JOSS-S-243	Compression Spring	1
5.....	6286482.....	E-Retaining Ring Ext.	ETW-4	1
6.....	JWDS2550-706	Foam Strip	1
7.....	TS-1550061.....	Flat Washer	8.3 x 18 x 1.5T.....	14
8.....	TS-1504031.....	Socket Head Cap Screw	M8-1.25P x 16L.....	14
9.....	JWDS2550-709	Cabinet	1
10.....	TS-0060111.....	Hex Cap Screw.....	3/8"-16UNC x 2-1/2"L....	4
11.....	PJE-S05	Wheel	4
12.....	TS-0640091.....	Nylon Lock Hex Nut	3/8"-16UNC	4
13.....	JWDS2550-713	Base	1
14.....	JWDS2550-714	Knob	2

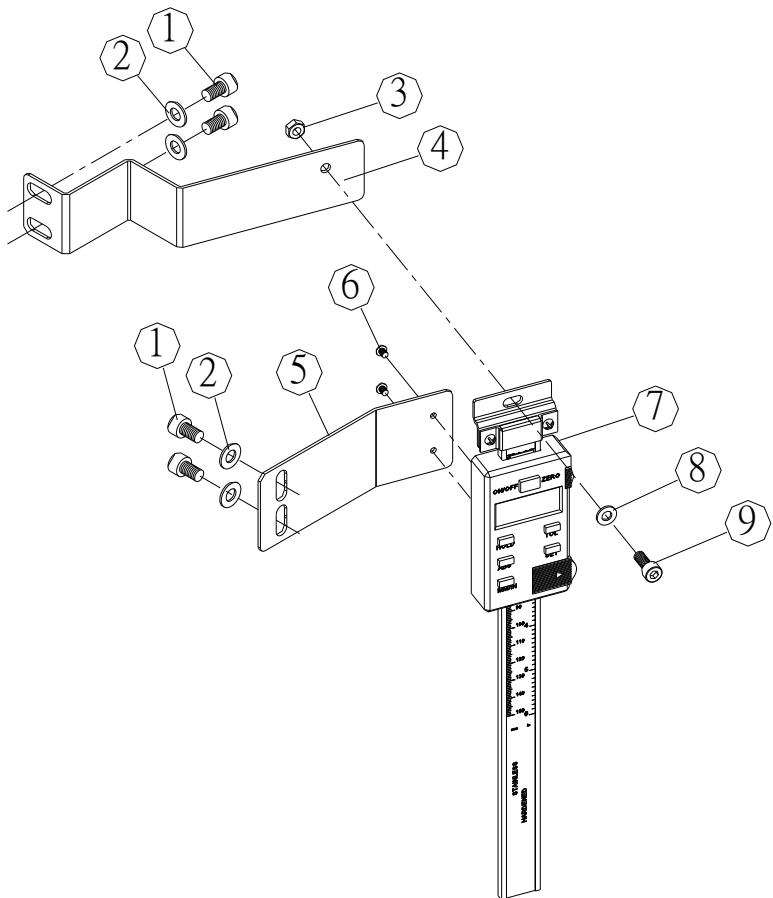
JWDS-2244OSC-M Infeed and Outfeed Tables (OPTIONAL) – Exploded View



JWDS-2244OSC-M Infeed and Outfeed Tables (OPTIONAL) – Parts List

Index No	Part No	Description	Size	Qty
	723551	Infeed/Outfeed Table Kit, JWDS-2550 (includes #1-13)		1
1	JWDS2550-401	Extension Table		2
2	TS-1504031	Socket Head Cap Screw	M8-1.25P x 16L	16
3	TS-1550061	Flat Washer	8.3 x 20 x 1.5T	16
4	JWDS2244-404	Left Folding Table Bracket		2
5	JWDS2244-405	Handle		4
6	JWDS2244-406	Disc Washer		4
7	JWDS2244-407	Oilite Washer		4
8	TS-1503051	Socket Head Cap Screw	M6-1.0P x 20L	4
9	TS-1550041	Flat Washer	6.3 x 13 x 2T	4
10	JWDS2244-410	Eccentric Cam		4
11	JWDS2550-411	Rear Fixed Bracket		1
12	JWDS2244-412	Right Folding Table Bracket		2
13	JWDS2550-413	Front Fixed Bracket		1

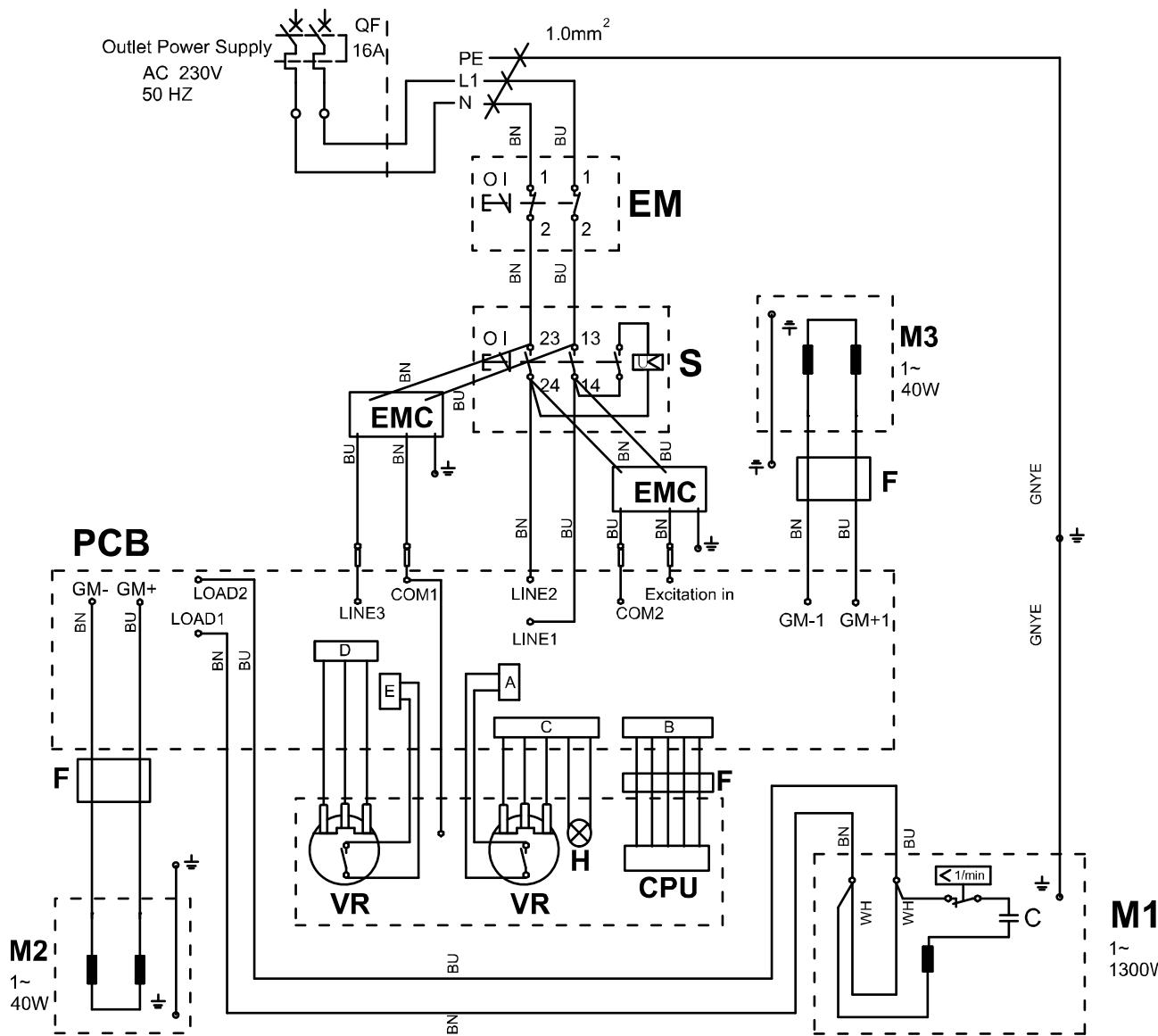
JWDS-2244OSC-M Digital Reading (OPTIONAL) – Exploded View



JWDS-2244-M Digital Reading (OPTIONAL) – Parts List

Index No	Part No	Description	Size	Qty
.....	723552.....	Drum Sander DRO Assembly (includes #1 thru 9).....		
1.....	TS-1503021.....	Socket Head Cap Screw	M6-1.0P x 10L.....	4
2.....	TS-1550041.....	Flat Washer	6.5 x 13 x 1T.....	4
3.....	TS-1540031.....	Hex Nut	M5-0.8P	1
4.....	JWDS2244-504	Upper Bracket		1
5.....	JWDS2244-505	Lower Bracket		1
6.....	JWDS2244-506	Phillips Round Hd Machine Screw	M3-0.5P x 5L.....	2
7.....	JWDS2244-507	DRO		1
8.....	TS-1550031.....	Flat Washer	5.1 x 10 x 1T.....	1
9.....	TS-1502031.....	Socket Head Cap Screw	M5-0.8P x 12L.....	1

JWDS-2244OSC-M.....723544OSCKM.....1~230V, 50Hz



	colour of strands	Litzenfarben	couleur des cordons
BK	black	schwarz	noir
WH	white	weiß	blanc
BU	blue	blau	bleu
YE	yellow	gelb	jaune
RD	red	rot	rouge
BN	brown	braun	brun
GY	grey	grau	gris
GNYE	green-yellow	grün-gelb	vert-jaune
OG	orange	orange	orange
VT	violet	violett	violet

	meaning of symbol	bedeutung der zeichen	interprétation
M1	motor	motor	moteur
M2	motor	motor	moteur
M3	motor	motor	moteur
S	switch	schalter	interrupteur
EM	e-stop	not-Aus Taster	d'urgence
C	condenser	kondensator	condensateur
VR	potentiometer	potentiometer	potentiomètre
EMC	filter	filter	filtre
PCB	circuit board	leiterplatte	carte circuit
H	indication light	anzeigelicht	la lumière d'indication
F	ferrite core	ferritkerne	noyau de ferrite