



HBS-1018L

Metal Band Saw

JRM81018T 3~400V 50Hz

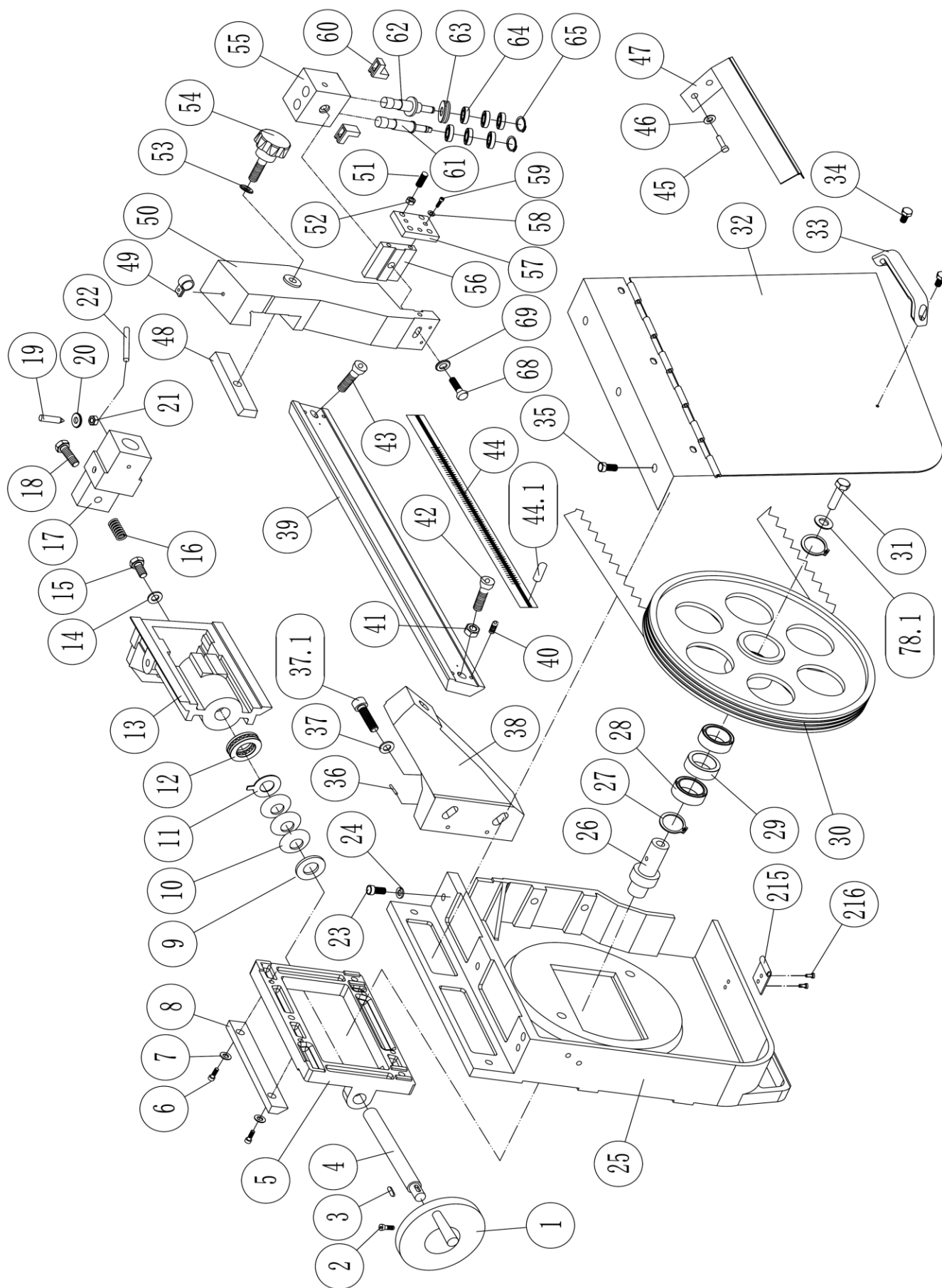
PARTS LIST



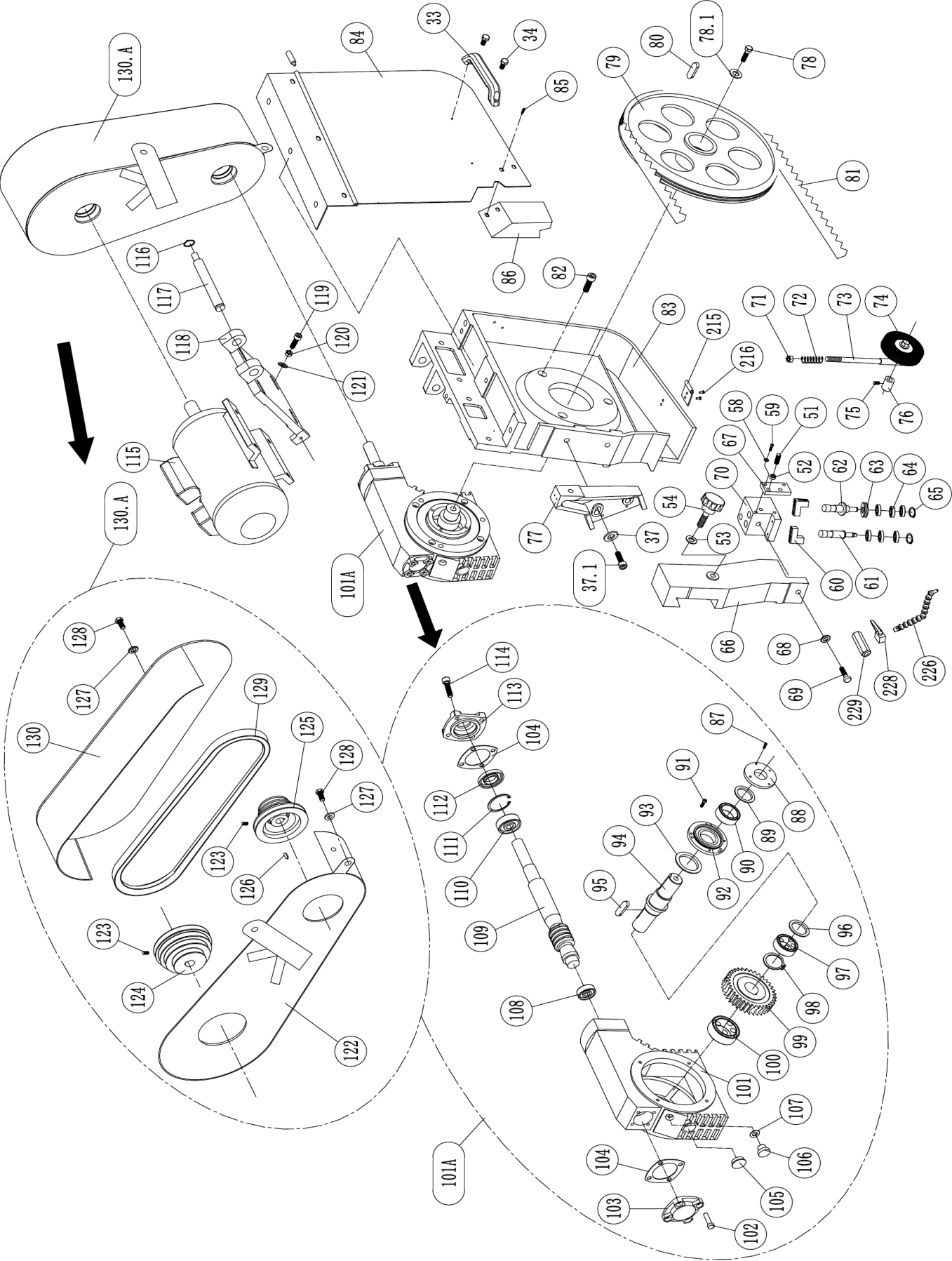
Импортер в РФ: ООО «ИТА Технолоджи»
105082, Москва, Переведеновский пер., д. 17
www.jettools.ru
Made in PRC / Сделано в КНР

P-JRM81018T 2025-07

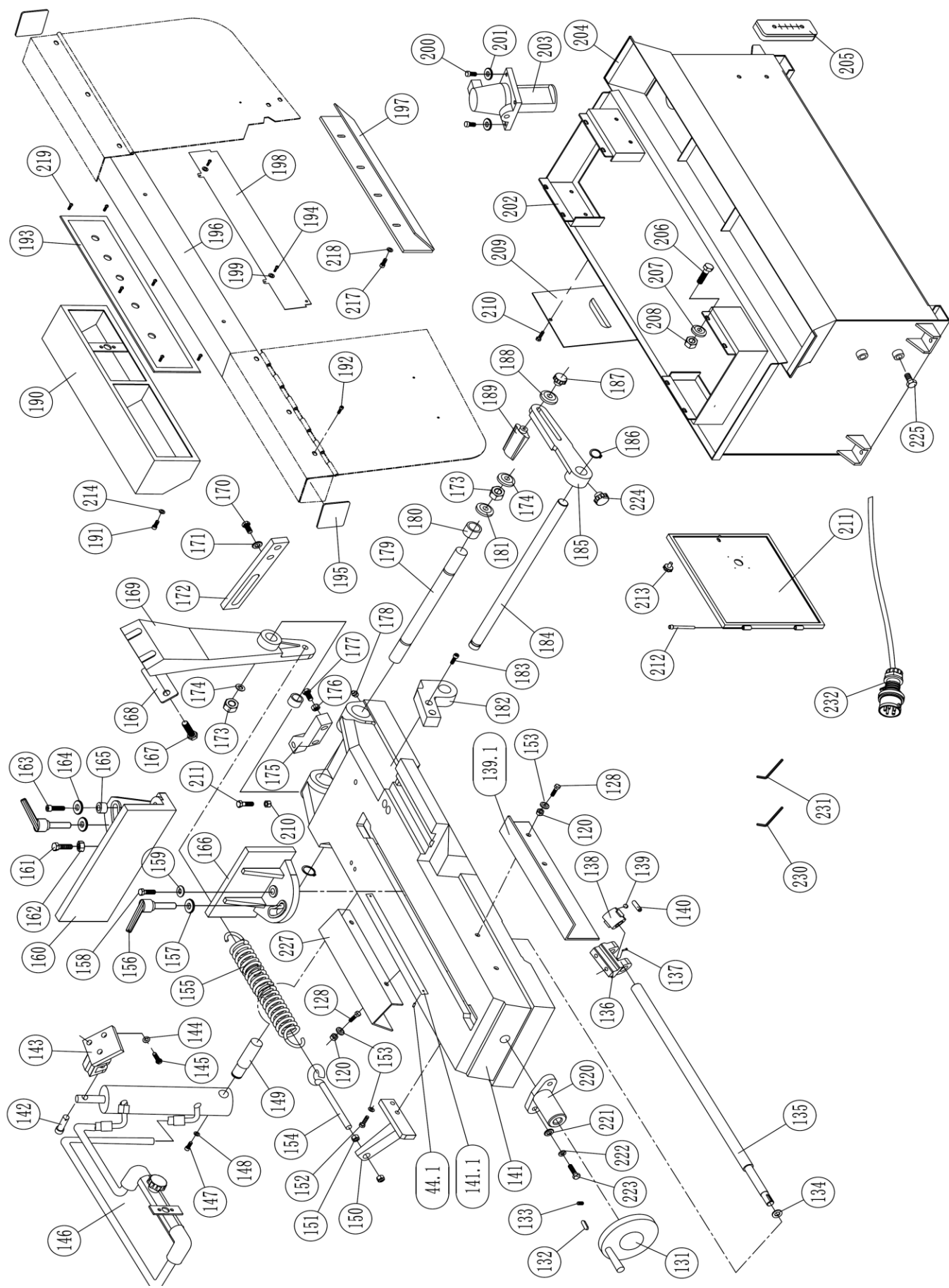
Parts Breakdown for HBS-1018L Metal Band Saw-A



Parts Breakdown for HBS-1018L Metal Band Saw-B



Parts Breakdown for HBS-1018L Metal Band Saw-C



Parts List for HBS-1018L Metal Band Saw

Index No.	Part No.	Description	Size	Qty
1	HBS1018L-001	Hand Wheel	Φ125xΦ15	1
2	GB/T77	Hex Scoket Set Screw	M6x8	1
3	GB/T1096	Key	5x15	1
4	HBS1018L-004	Adjusting Screw		1
5	HBS1018L-005	Slide Base		1
6	GB/T70.1	Hex Scoket Head Cap Screw	M10x25	4
7	GB/T95	Flat Washer	10mm	4
8	HBS1018L-008	Guide Plate		2
9	HBS1018L-009	Thread Ring		1
10	HBS1018L-010	Belleville Spring		13
11	HBS1018L-011	Ring		1
12	GB/T301	Bearing 51204	51204	1
13	HBS1018L-013	Slide Stand		1
14	GB/T96.1	Flat Washer	12mm	1
15	GB/T5783	Hex Cap Screw	M12x20	1
16	HBS1018L-016	Pressure Spring		1
17	HBS1018L-017	Bracket		1
18	GB/T70.1	Hex Scoket Head Cap Screw	M10x65	1
19	HBS1018L-019	Screw		2
20	GB/T95	Flat Washer	12	2
21	GB/T6170	Hex Nut	M12	2
22	GB/T879.2	Pin	5x50	2
23	GB/T70.1	Hex Scoket Head Cap Screw	M10x25	6
24	GB/T93	Lock Washer	10mm	6
25	HBS1018L-025	Idle Wheel Box		1
26	HBS1018L-026	Bushing		1
27	HBS1018L-027	Ring		2
28	GB/T276	Ball Bearing	6205-2Z	2
29	HBS1018L-029	Spacer		1
30	HBS1018L-030	Idle Wheel		1
31	GB/T5783	Hex Cap Screw	M10x20	1
32	HBS1018L-032	Idle Wheel Cover		1
33	HBS1018L-033	Knob		2
34	GB/T70.1	Hex Scoket Head Cap Screw	M6x12	4
35	GB/T70.1	Hex Scoket Head Cap Screw	M6x12	12
36	GB/T879.2	Spring Pin	5x25	4
37	GB/T95	Fat Washer	10mm	4
37.1	GB/T70.1	Hex Scoket Head Cap Screw	M10x30	4
38	HBS1018L-038	Rear Support		1
39	HBS1018L-039	Beam		1
40	GB/T77	Hex Scoket Set Screw	M8x20	4
41	GB/T889.1	Hex Nut	M12	1
42	GB/T70.1	Hex Scoket Head Cap Screw	M12x40	1
43	GB/T70.1	Hex Scoket Head Cap Screw	M12x30	1
44	HBS1018L-044	Scale		1
44.1	GB/T827	Rivet	2x5	4
45	GB/T70.1	Hex Scoket Head Cap Screw	M6x12	2
46	GB/T95	Flat Washer	6mm	2
47	HBS1018L-047	Guard		1
48	HBS1018L-048	Press Plate		2
49	HBS1018L-049	Hoop		1
50	BS1018B-1031	Rear Support		1
51	GB/T77	Hex Scoket Set Screw	M8x20	6
52	GB/T6170	Hex Nut	M8	6
53	GB/T95	Flat Washer	10mm	2

Parts List for HBS-1018L Metal Band Saw

Index No.	Part No.	Description	Size	Q'ty
54	HBS1018L-054	Adjustable Konb		2
55	HBS1018L-055	Seat		1
56	HBS1018L-056	Middle Plate		1
57	HBS1018L-057	Press Plate		1
58	GB/T95	Flat Washer	6mm	5
59	GB/T70.1	Hex Scket Head Cap Screw	M6x20	5
60	HBS1018L-060	Clamp Guide		2
61	HBS1018L-061	Shaft A		2
62	HBS1018L-062	Shaft B		2
63	GB/T301	Bearing 51202	51202	2
64	GB/T276	Bearing 609-2Z	609-2Z	12
65	GB/T894.1	Ring	9mm	4
66	HBS1018L-066	Front Support		1
67	HBS1018L-067	Press Plate		1
68	GB/T70.1	Hex Scket Head Cap Screw	M8x45	2
69	GB/T95	Flat Washer	8 mm	2
70	HBS1018L-070	Seat		1
71	GB/T6170	Hex Nut	M12	1
72	HBS1018L-072	Pressure Spring		1
73	HBS1018L-073	Brush Shaft		1
74	HBS1018L-074	Brush		1
75	HBS1018L-075	Spacer Sleeve		1
76	GB/T77	Hex Scket Set Screw	M6x8	1
77	HBS1018L-076	Front Support		1
78	GB/T5783	Hex Cap Screw	M12x20	1
78.1	HBS1018L-078.1	Pad		2
79	HBS1018L-079	Drive Wheel		1
80	GB/T1096	Key	8x28	1
81	HBS1018L-081	Saw Blade	3280X27X0.9	1
82	GB/T70.1	Hex Scket Head Cap Screw	M10x20	3
83	HBS1018L-083	Drive Wheel Box		1
84	HBS1018L-084	Wheel Cover		1
85	GB/T70.1	Hex Scket Head Cap Screw	M6x12	2
86	HBS1018L-086	Cover		1
87	GB/T70.1	Hex Scket Head Cap Screw	M5x12	4
88	HBS1018L-088	Cover		1
89	HBS1018L-089	O-Ring 65X2	65x2	1
90	HBS1018L-090	Seal		1
91	GB/T70.1	Hex Scket Head Cap Screw	M8x20	4
92	HBS1018L-092	End Cap		1
93	HBS1018L-093	O-Ring		1
94	HBS1018L-094	Output Shaft		1
95	GB/T1096	Key	10x50	1
96	HBS1018L-096	Nylon Pad		1
97	GB/T297	Bearing	30207	1
98	HBS1018L-098	Ring		1
99	HBS1018L-099	Worm Wheel		1
100	GB/T297	Bearing 30206	30206	1
101	HBS1018L-101	Gear Box		1
101A	HBS1018L-101A	Gear Reducer Assembly		1
102	GB/T70.1	Hex Scket Head Cap Screw	M6x12	4
103	HBS1018L-103	Cover		1
104	HBS1018L-104	Pad		2
105	HBS1018L-105	Oil Indicator		1
106	HBS1018L-106	Screw		1
107	HBS1018L-107	O-Ring		1

Parts List for HBS-1018L Metal Band Saw

Index No.	Part No.	Description	Size	Qty
108	GB/T276	Bearing 6203	6203-2Z	1
109	HBS1018L-109	Worm Shaft		1
110	GB/T276	Bearing 6206	6206-2Z	1
111	HBS1018L-111	Ring		1
112	HBS1018L-112	Seal		1
113	HBS1018L-113	Cover		1
114	GB/T70.1	Hex Scket Head Cap Screw	M8x20	1
115	HBS1018L-115M1	Main Motor (M1)	3~400V 50Hz 1.5kW	1
116	GB/T894.1	Ring		2
117	HBS1018L-117	Pivot Shaft		1
118	HBS1018L-118	Motor Plate		1
119	GB/T70.1	Hex Scket Head Cap Screw	M8x45	4
120	GB/T6170	Hex Nut	M8	8
121	GB/T96.1	Flat Washer	8mm	8
122	HBS1018L-122	Pulley Cover A		1
123	GB/T77	Hex Scket Set Screw	M8x10	2
124	HBS1018L-124	Motor Pulley		1
125	HBS1018L-125	Belt Pulley		1
126	GB/T1096	Key 5x50	5x50	1
127	GB/T95	Flat Washer	8mm	4
128	GB/T5783	Hex Cap Screw	M8x20	8
129	HBS1018L-129	Belt A-800	A -800	1
130	HBS1018L-130	Pulley Cover B		1
130A	HBS1018L-130A	Pulley Cover Assembly		1
131	HBS1018L-131	Hand Wheel	Φ160XΦ15	1
132	GB/T1096	Key	5x15	1
133	GB/T77	Hex Scket Set Screw	M6x8	1
134	GB/95	Flat Washer	16mm	1
135	HBS1018L-135	Lead Screw		1
136	HBS1018L-136	Bracket		1
137	GB/T70.1	Hex Scket Head Cap Screw	M5x8	1
138	HBS1018L-138	Acme Nut		1
139	HBS1018L-139	Pin		1
139.1	HBS1018L-139.1	Connecting Plate		1
140	HBS1018L-140	Retainer		1
141	HBS1018L-141	Base		1
141.1	HBS1018L-141.1	Scale		1
142	HBS1018L-142	Pin	12x55	1
143	HBS1018L-143	Cylinder Upper Bracket		1
144	GB/T95	Flat Washer	8mm	3
145	GB/T70.1	Hex Scket Head Cap Screw	M8x30	3
146	HBS1018L-146	Hydraulic Cylinder Assembly		1
147	GB/T70.1	Hex Scket Head Cap Screw	M8x16	1
148	GB/T96.1	Flat Washer	8mm	1
149	HBS1018L-149	Pivot Shaft		1
150	HBS1018L-150	Spring Bracket		1
151	GB/T6170	Hex Nut	M12	2
152	GB/T5783	Hex Cap Screw	M8x30	2
153	GB/T95	Flat Washer	8mm	6
154	HBS1018L-154	Tension Spring		1
155	HBS1018L-155	Spring		1
156	HBS1018L-156	Knob		2
157	GB/T96.1	Big Washer	10mm	2
158	GB/T70.1	Hex Scket Head Cap Screw	M10x30	1
159	GB/T95	Flat Washer	10mm	1
160	HBS1018L-160	Vice Fixed Plate		1

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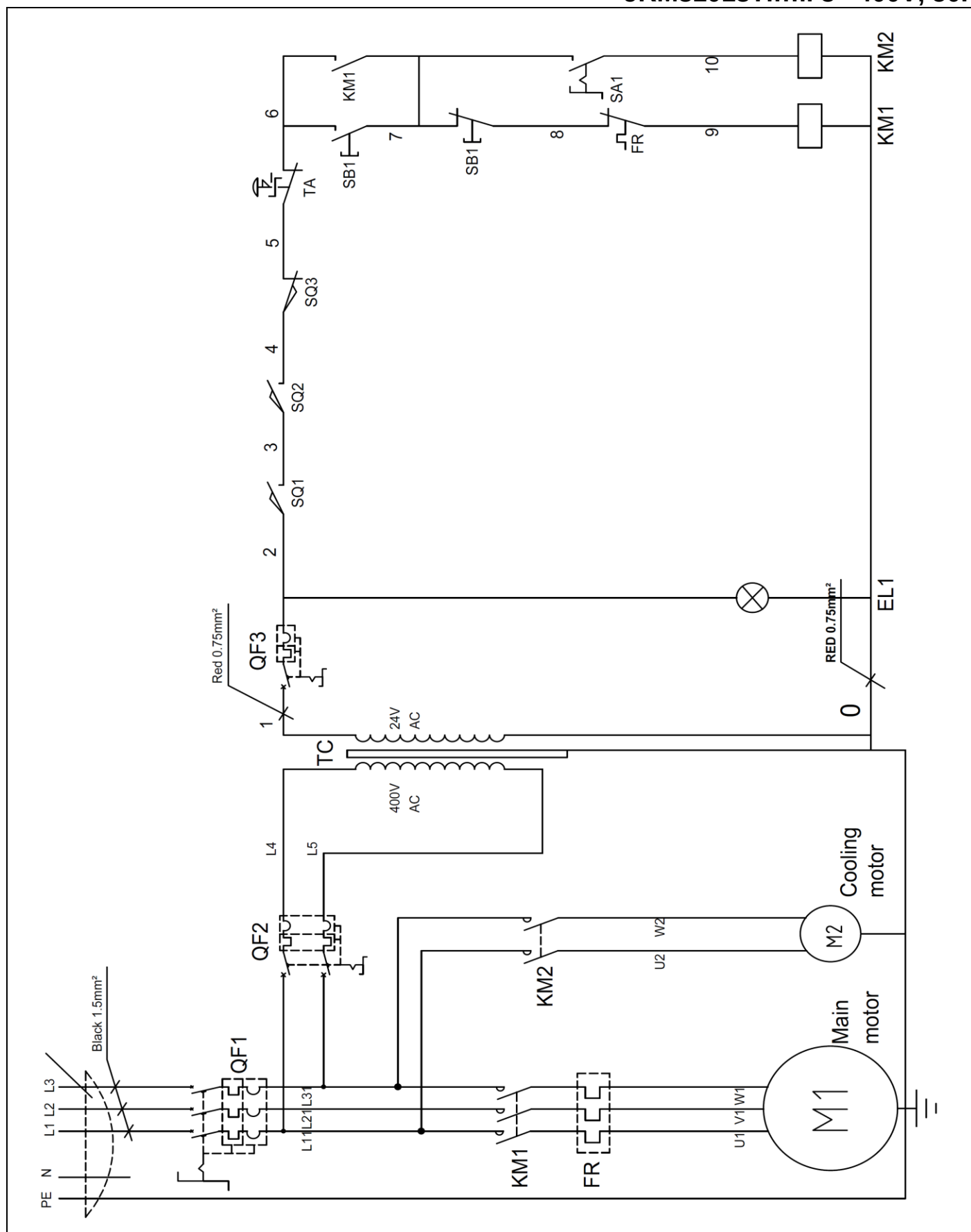
Index No.	Part No.	Description	Size	Qty
161	GB/T5783	Hwx Cap Screw	M12x70	1
162	GB/T6170	Hex Nut	M10	1
163	GB/T70.1	Hex Scket Head Cap Screw	M12x35	1
164	GB/T95	Flat Washer	12mm	1
165	HBS1018L-165	Bushing		1
166	HBS1018L-166	Vise Jaw Bracket(Front)		1
167	GB/T70.1	Hex Scket Head Cap Screw	M10x30	2
168	HBS1018L-168	Press Plate		1
169	HBS1018L-169	Incline Support		1
170	GB/T5783	Hex Cap Screw	M8x25	2
171	GB/T95	Flat Washer	8mm	2
172	HBS1018L-172	Cover Plate		1
173	GB/T810	Hex Nut	M24x1.5	2
174	HBS1018L-174	Stop Washer 24mm		2
175	HBS1018L-175	Position Set Bracket		1
176	GB/T6170	Hex Nut	M10	2
177	GB/T5783	Hex Cap Screw	M10x35	3
178	HBS1018L-178	Oil Cup		2
179	HBS1018L-179	Shaft		1
180	GB/T5801	Bearing		2
181	GB/T95	Flat Washer	24mm	1
182	HBS1018L-182	Bracket		1
183	GB/T70.1	Hex Scket Head Cap Screw	M8x40	3
184	HBS1018L-184	Shaft		1
185	HBS1018L-185	Handgrip		1
186	GB/T894.1	Ring 25	25mm	1
187	HBS1018L-187	Star Grips		1
188	GB/T96.1	Flat Washer	6mm	1
189	HBS1018L-189	Shaft		1
190	HBS1018L-190	Control Box		1
191	GB/T70.1	Hex Scket Head Cap Screw	M6x12	2
192	GB/T5783	Hex Cap Screw	M8x30	2
193	HBS1018L-193	Electrical Panel		1
194	GB/T70.1	Hex Scket Head Cap Screw	M6x12	2
195	HBS1018L-195	End Cover		2
196	HBS1018L-196	Connecting Beam		1
197	HBS1018L-197	Protector		1
198	HBS1018L-198	Protect Cover		1
199	GB/T95	Flat Washer	6mm	2
200	GB/T70.1	Hex Scket Head Cap Screw	M6x20	4
201	GB/T95	Flat Washer	6mm	4
202	HBS1018L-202	Stand		1
203	HBS1018L-203M2	Cooling Motor (M2)	3~400V 50Hz 75W	1
204	HBS1018L-204	Liquid Collector		1
205	HBS1018L-205	Liquid Gauge		1
206	GB/T5783	Hex Cap Screw	M8x30	8
207	GB/T95	Flat Washer	8mm	8
208	GB/T6170	Hex Nut	M8	8
209	HBS1018L-206	Back Plate		1
210	GB/T70.1	Hex Scket Head Cap Screw	M6x20	2
211	HBS1018L-211	Electrical Box Cover		1
212	HBS1018L-212	Pin		2
213	HBS1018L-213	Star Handle M6x20		1
214	GB/T95	Flat Washer	6mm	2
215	HBS1018L-215	Stop Plate		2
216	GB/T70.1	Hex Scket Head Cap Screw	M6x10	4

Parts List for HBS-1018L Metal Band Saw

Index No.	Part No.	Description	Size	Qty
217	GB/T70.1	Hex Scket Head Cap Screw	M8x20	4
218	GB/T95	Flat Washer	8mm	4
219	GB/T818	Pan Head Machine Screw	M4x8	6
220	BS1018L-220	T-Support		1
221	GB/T95	Flat Washer	8mm	2
222	GB/T93	Lock Washer	8mm	2
223	GB/T5783	Hex Cap Screw	M8x30	2
224	HBS1018L-224	Star Handle M8x15	M8x15	1
225	HBS1018L-225	Plug		1
226	HBS1018L-226	Coolant Pipe		1
227	HBS1018L-227	Spring Cover		1
228	HBS1018L-228	Cooling Switch Valve		2
229	HBS1018L-229	Connecting Plate		1
230	HBS1018L-230	Wrench 8	8mm	1
231	HBS1018L-231	Wrench 10	10mm	1
232	HBS1018L-232	Five-Pin Plug P551 & Power Cord 4G1.5mm ²	P551	1
	HBS1018L-ID	JETRUS ID Label (Not shown)		1
	HBS1018L-ML	JETRUS Motor Label (Not shown)		1
	JETRUS-LOGO	JETRUS -165L (Not shown)	165x42mm	1
	HBS1018L-WR	Warning Label (Not shown)		1

Wiring Diagram for HBS-1018L Metal Band Saw

JRM81018T..... 3~ 400V, 50Hz



Parts list of HBS-1018L Metal Band Saw Electrical Circuit

Index No.	Code	Description	Type / Spec.	Q/ty	Remark
1	QF1	Breaker	DZ47-63 / 3P6A	1	JUCHE
2	QF2	Breaker	DZ47-63 / 2P1A	1	JUCHE
3	QF3	Breaker	DZ47-63 / 1P1A	1	JUCHE
4	KM1/KM2	AC Contractor	CN-6 / 3A1a AC24V 9A	2	TECO
5	FR	Thermorelay	RHU-5M / 3.5-4.8A	1	JUCHE
6	TC	Transformer	BK5-60 / 400 230/24V	1	JUCHE
7	SQ1/SQ2	Micro Switch	KW-7-9 / 3A	2	
8	SQ3	Limited Switch	QKS7 / 8A	1	
9	TA	Emergency Stop	XB2-BS542 / 3A	1	
10	SB1	Start Button	XB2-BA31/ 3A	1	
11	SB2	Stop Button	XB2-BA42 / 3A	1	
12	SA1	Pump Switch	XB2-BD21 / 3A	1	
13	EL1	Power Light	XB2-BVB1C / AC24V	1	
14	HBS1018L-115M1	Main Motor (M1)	3-400V 50Hz 1.5kW	1	
15	HBS1018L-203M2	Cooling Motor (M2)	3-400V 50Hz 75W	1	
16	HBS1018L-232	Five-Pin Plug	P551 400V	1	KEDU
17	HBS1018L-232	Power Cord	4G1.5mm ² 2.5m	1	

